What is claimed is:

1. A method for manufacturing a fuel inlet comprising the steps of:

expanding one end of a long-length metal pipe;

cutting off the tip of the long-length metal pipe which becomes non-uniform as a result of said expanding step;

forming a screw structure in the expanded end of the long-length metal pipe;

cutting off the tip of the long-length metal pipe which becomes non-uniform as a result of said screw structure forming step; and

curling the expanded end of the long-length metal pipe which becomes uniform so as to provide a seal portion.

2. A method for manufacturing a fuel inlet comprising the steps of:

preparing a short-length metal pipe, one end of which has a small diameter and the other end of which has a large diameter, by conducting a drawing process to a plate or conducting a drawing process or an expanding process to a short-length metal pipe;

cutting off the tip of the large diameter end of the short-length metal pipe which becomes non-uniform;

forming a screw structure in the large diameter end of the short-length metal pipe in which the non-uniform tip has been cut off;

cutting off the tip of the short-length metal pipe which becomes non-uniform as a result of said screw structure forming step, curling the end of the short-length metal pipe which becomes uniform so as to provide a fuel feed nozzle retaining bracket having a seal portion; and

welding said fuel feed nozzle retaining bracket to a long-length metal pipe, one end of which has been expanded.

3. The method of claim 1 or 2, wherein said screw structure is a double-start thread structure.

4. The method of claim 3, wherein said double-start thread structure is formed by using a main-forming punch and a sub-forming punch in which preliminary forming is conducted by using said sub-forming punch, and thereafter said main-forming punch is advanced.

5. The method of claim 1, wherein said seal portion providing step is comprised of preliminary forming and finishing forming in which said preliminary forming is conducted in a state where a retaining die is partially inserted into the screw structure and said finishing forming is conducted by using convex and concave dies.